# BLUE WATER® MARINE PAINT

## LOBSTER BUOY **ENAMELS**<sup>TM</sup>

- Specially formulated for lobster buoys
- Super High Gloss
- Smooth Finish
- Excellent Handle & Flow
- Superior UV Protection Prevents Fading
- Resistance to Tough Chemicals
- Excellent Recoatability





#### **LOBSTER BUOY ENAMELSTM**

LOBSTER BUOY ENAMELS™ are a technically advanced, single component lobster buoy enamel giving you a hard protective coating for super high gloss, color retention, and long durability. LOBSTER BUOY ENAMELS are fast drying which when brushed or rolled gives a smooth finish with excellent handle and flow. This widely used lobster buoy enamel has tremendous resistance to salt water, cleaning solutions and ultraviolet light with its advanced ultraviolet technology. It is like wrapping your lobster buoy in glass!

**USE:** Lobster Buoys

**LIMITATIONS:** If applied below 50°F or above 95°F dry times might be too slow or too fast for proper application **COLORS:** Available in 10 factory package colors

FINISH: Gloss

VEHICLE TYPE: Alkyd Resin

**SOLVENT TYPE:** High Flash Naptha, Xylene **VOC:** 2.8 lbs / gal, (330 grams / liter)

**SOLIDS BY WEIGHT: 50%** 

WEIGHT PER GALLON: 10 lbs. per gallon (varies by color)

**RECOMMENDED DRY FILM: 4.0 mils** 

**COVERAGE:** Theoretical coverage at two mils dry is 400 square feet per gallon, and recommended thickness of 4 mils dry would require 2 full coats.

VISCOSITY AT 75°F (24°C): 70-80 KU

AVERAGE DRY TIME 75°F: Dries to touch in 4 hours. Lower temperatures & higher humidity will slow down dry times. **RECOMMENDED REDUCER:** Xylene for spray application (10-25%), High Flash Naptha / Xylene (5-10%) for brushing and rolling

**RESISTANCE TO:** Chemical Resistance, Abrasion, Oils, Grease, Rust, Corrosion, Mildew, Chipping and Fading

**APPLICATION** 

Brush/Roll: 1/2" nap mohair metal, lambskin, phenolic core roller. Keep roller wet. Roll in one direction, rewet, then cross roll. Product can be reduced as needed with Xylene to allow proper flow out and performance.

Spray: Conventional Air Gravity Feed 59-70 psi, Tip Size .055 -.070, Airless 2200-2500 psi, Tip Size .013-.017. Product can be reduced with Xylene as needed for proper flow out and performance. For Air Spray reduce 10-25% with enamel reducer

SURFACE PREPARATION: Abrade with 80-240 grit dry sandpaper or equivalent. Solvent wipe down to remove all sanding residue.

**POT LIFE:** Not Applicable

SHELF LIFE: Minimum 36 months

MIXING: Mix for 5 minutes, making sure that all solid material

is mixed thoroughly.

PACKAGE: 1 gallon cans, 5 gallon pails, quarts

**CLEANUP:** Xylene for Equipment

#### **ACTIVE INGREDIENTS:**

Alkyd Resin 066070-60-8 Titanium Dioxide 13463-67-7 14807-96-6 Calcium Carbonate 1317-65-3 Aromatic Hydrocarbons 64742-95-6

### **BLUE WATER MARINE PAINT**

1999 ELIZABETH STREET, NORTH BRUNSWICK, N.J. 08902 (800) 628-8422 www.bluewatermarinepaint.com

This product contains a maximum of 2.8 pounds of VOS per coating. Maximum VOC content is 330 grams / liter.